THREAD SIZES AND THREADS PER INCH

Nominal size and threads per inch	Series designation	Nominal size and threads per inch	Series designation
2-56	UNC	5/16-18	UNC
2-64	UNF	5/16-24	UNF
3-48	UNC	3/8-16	UNC
3-56	UNF	3/8-24	UNF
4-40	UNC	7/16-14	UNC
4-48	UNF	7/16-20	UNF
5-40	UNC	1/2-13	UNC
5-44	UNF	1/2-20	UNF
6-32	UNC	9/16-12	UNC
6-40	UNF	9/16-18	UNF
8-32	UNC	5/8-11	UNC
8-36	UNF	5/8-18	UNF
10-24	UNC	3/4-10	UNC
10-32	UNF	3/4-16	UNF
12-24	UNC	7/8-9	UNC
12-28	UNF	7/8-14	UNF
1/4-20	UNC	1-8	UNC
1/4-28	UNF	1-14	UNF